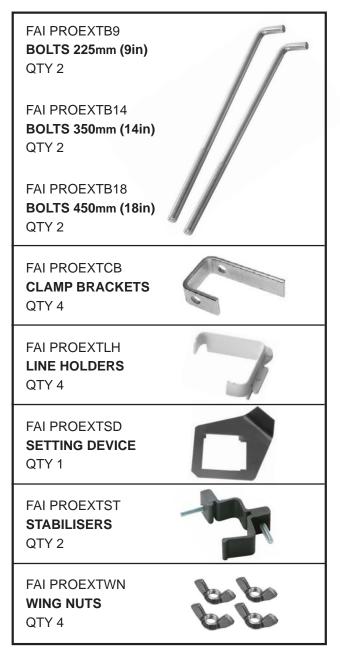
External Building Profile Replacement Parts



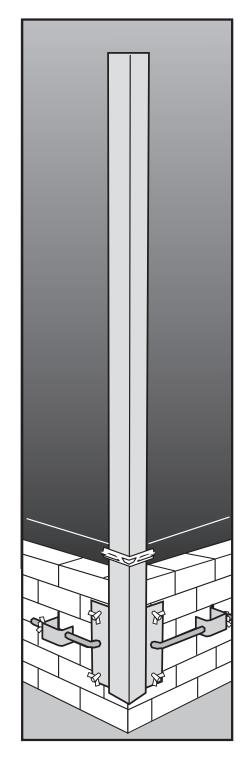
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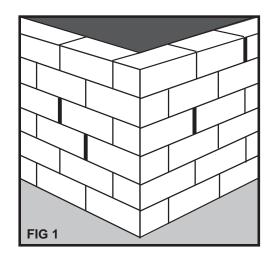


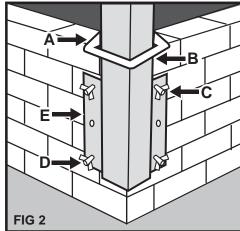
Fixing instructions for external brickwork profiles

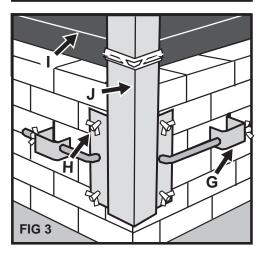
FAI PROEXT

READ THESE INSTRUCTIONS CAREFULLY BEFORE ATTEMPTING TO SET UP YOUR PROFILES









- Rake out the vertical joints at either 9", 14" or 18" positions from the corner, in the second course of bricks below the level at which the profile is to be set. (see fig 1)
- Fit the setting attachment (A) on to the profile ensuring that the curved end of the plate (B) is facing down, slide the setting attachment down the profile on to the top of the datum plate (E).
- 3. Next place the profile on the corner of the brickwork as in (fig 2) making sure it fits snugly at point C.
- The profile datum point is the top face of the fin (fig 2 – E). By adjusting the position of the setting attachment on the profile you can now raise or lower the datum point as necessary.
- The setting screws (fig 2 C) are pre-set and need no for adjustment except for when working on irregular surfaces.
- Place a spirit level against the profile mast and slacken off the adjusting screws (fig 2 – D) this will leave the profile leaning slightly away from the building.
 PLEASE NOTE THIS IS IMPORTANT as it will help you plumb the profile correctly.
- 7. Place the clamping bracket (G) onto the clamping bolt ensuring that the long arm of the bracket faces out, towards the threaded end of the clamping bolt and fit a 12mm wing nut. Place the hooked end of the clamping bolt into the hole in the profile fin and place the long arm of the clamping bracket into the vertical joint created in step 1, gently tighten the wing nut. Repeat this operation on the opposite side.

- 8. Tighten the clamping bolt wing nuts evenly taking care that the profile remains square with the corner.
 TAKE CARE NOT TO OVER TIGHTEN THESE BOLTS
- The profile will now be fastened to the brickwork.
 If step 6 was carried out correctly, the profile mast should now be leaning slightly away from the building.
- Remove the setting attachment plate (A) and place spirit levels against both sides of the profile mast, adjust the lower pair of setting screws (D) until the profile is plumb.
- 12. The gauging on these profiles is set at 75mm
 +/- 1.5mm. To mark extra gauges onto the profile mast, measure from the top of the datum plate and place marks on the mast. using masking or PVC tape.
- 13. Use the plastic lineholders (I) set up your line.
- 14. As work proceeds, clip the stabiliser (J) onto the mast and adjust the screws so that they just touch the brickwork. This will stabilise the mast and keep them true when under tension.
- 15. Remove the profiles and repeat these instructions after reaching the first lift.

ALL PLUMBING MUST BE CARRIED OUT USING THE SETTING SCREWS.

TAKE CARE NOT TO OVER TIGHTEN THE BOLTS OR WING NUTS.

ALWAYS KEEP ADJUSTING SCREWS CLEAN AND WELL LUBRICATED.