

FAITHFULL®
QUALITY TOOLS

FAI PBM1522

Combination Pipe Bender

For bending light gauge 15mm and 22mm diameter tube for water and gas services.

Contents

1x Pipe Bender
 1x 15mm Guide
 1x 22mm Guide



Information

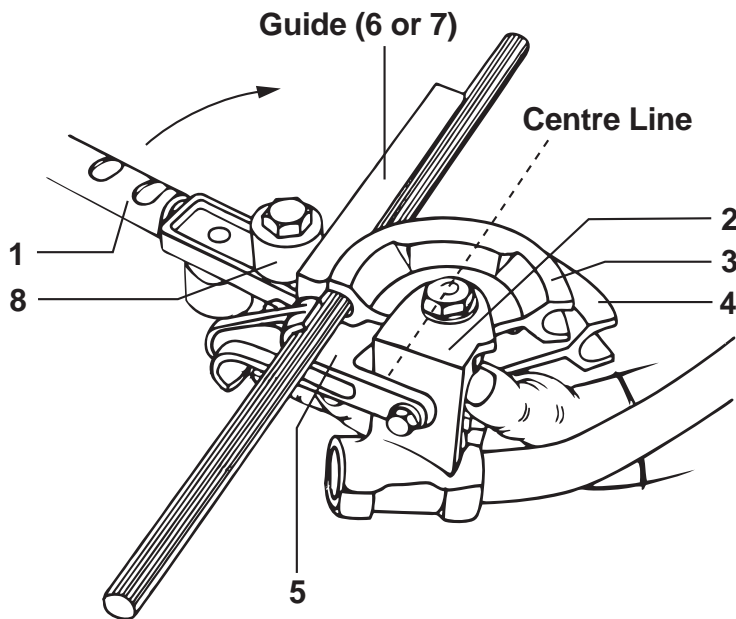
Capacities

15mm and 22mm copper tube
 15mm light gauge steel

Radius of integral formers (inner radius of bend)

Tube sizes	Former radius
15mm	44mm (1 ³ / ₄ in)
22mm	76mm (3in)

Instructions



1. Position the swivel arm (1) at right angles to the centre line of the former housing bracket (2) as illustrated. Place the tube to be bent into the recess of the former (3 or 4) at the same time ensuring the tube engages in the radiused profile of the tube locator (5).
2. Slide the end of the guide (6 or 7) under the roller (8) and move the swivel arm until the roller lightly engages with the guide face. Check that the length of tube protruding is such that the bend will be at the point required and proceed to bend by applying pressure to the end of the swivel arm.

Note: For best results always ensure that formers and guides are clean and free from grit or other particles.

