Drilling

HSS Taper Drills

Taper drills are used for drilling sheet materials and will drill a hole of any size between the smallest and largest hole diameter shown below. Use of a cutting fluid is advisable.

	RANGE	SHANK	Ex VAT	Inc VAT
FAITD412	4 to 12mm	6mm	£9.30	£11.16
FAITD620	6 to 20mm	8mm	£14.63	£17.56
FAITD630	6 to 30mm	10mm	£23.56	£28.27

HSS Step Drills

Step drills are used for cutting varying hole sizes in material up to 4mm thick without changing the drill bit. Each drill cuts parallel holes within a specific size range, rising in 2mm increments. Use of a cutting fluid is advisable.

	RANGE	SHANK	Ex VAT	Inc VAT
FAISD412	4 to 14mm	6mm	£12.27	£14.72
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FAISD620	6 to 20mm	8mm	£19.31	£23.17
FAISD630	6 to 30mm	10mm	£26.34	£31.61
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Drill Saw Files

These drill saws can be used to drill pilot holes in wood and metal and can then be used as a saw to cut shapes. They can also be used to enlarge existing holes. Set consists of two drill saw rasps - one for use in metal and one for use in wood.





HSS Taper Drill Set

This set contains all of the individual sizes of taper drills. Stored in a strong metal storage case.



HSS Step Drill Set

This set contains all of the individu sizes of step drills. Stored in a strong metal storage case.

Set of 3 Step Drills 4-14mm 6-20mm

6-30mm

FAISDSET3 £38.94 Ex VAT £46.73 Inc VAT

Multi-Function Cutter Set

A four piece, HSS 6mm $(^{1}/_{4in})$ hex drive set. Supplied in a metal case.

6mm rotary rasp (drill saw) 4-12mm step drill 8-20mm taper drill 12.4mm countersink

FAISDMULTI £24.78 Ex VAT £29.74 Inc VAT