



STEP & TAPER DRILLS - HSS

STEP DRILLS

Step drills are used for cutting varying hole sizes in sheet material up to 4mm thick without changing the drill bit. Each drill cuts parallel holes within a specific size range, rising in 2mm increments.

STOCK NO	DESCRIPTION	RANGE	EX VAT	INC VAT
FAI SD412	STEP DRILL	4-14mm	£9.89	£11.86
A FAI SD620	STEP DRILL	6-20mm	£14.64	£17.56
FAI SD630	STEP DRILL	6-30mm	£20.00	£24.00

TAPER DRILLS

Taper drills are used for drilling sheet materials and will drill a hole of any size between the smallest and largest hole diameter shown below. Use of a cutting fluid is advisable.

STOCK NO	DESCRIPTION	RANGE	EX VAT	INC VAT
B FAI TD412	TAPER DRILL	4-12mm	£7.50	£9.00
FAI TD620	TAPER DRILL	6-20mm	£11.80	£14.16
FAI TD630	TAPER DRILL	6-30mm	£18.00	£21.60

STEP & TAPER DRILL SETS - HSS

The step and taper drills listed above are available as sets supplied in a durable metal case for safe storage.

STOCK NO	DESCRIPTION	EX VAT	INC VAT
C FAI SDSET3	SET OF 3 STEP DRILLS 4-14mm, 6-20mm & 6-30mm	£29.95	£35.94
D FAI TDSET3	SET OF 3 TAPER DRILLS 4-12mm, 6-20mm & 6-30mm	£29.95	£35.94

HSS MULTI CUTTER SET

A four-piece 6mm (1/4in) hex drive set containing a 6mm rotary rasp (drill saw), 4-12mm step drill, 8-20mm taper drill and a 12.4mm countersink.

Supplied in a metal case.

STOCK NO	DESCRIPTION	EX VAT	INC VAT
E FAI SDMULTI	SET OF 4 MULTI FUNCTION CUTTERS	£18.99	£22.78

DRILL SAW RASP AND FILE

These drill saws can be used to drill pilot holes in material and then be used as a saw to cut shapes. They can also be used to enlarge existing holes. This set consists of two drill saw rasps, one for use in metal and one for wood.

STOCK NO	DESCRIPTION	EX VAT	INC VAT
F FAI RRASPS	DRILL SAW SET 6.5mm x 90mm	£2.95	£3.54