



## STEP & TAPER DRILLS - HSS

**STEP DRILLS** are used for cutting varying hole sizes in material up to 4mm thick without changing the drill bit. Each drill cuts parallel holes within a specific size range, rising in 2mm increments.

**TAPER DRILLS** are used for drilling sheet materials up to 2mm thick and will drill a hole of any size between the smallest and largest hole diameter shown below. Use of a cutting fluid is advisable.

STOCK NO	DESCRIPTION	RANGE	EX VAT	INC VAT
FAI SD412	STEP DRILL	4-14mm	£9.89	£11.62
<b>C</b> FAI SD620	STEP DRILL	6-20mm	£14.64	£17.20
FAI SD630	STEP DRILL	6-30mm	£30.14	£35.41
<b>D</b> FAI TD412	TAPER DRILL	4-12mm	£8.29	£9.74
FAI TD620	TAPER DRILL	6-20mm	£12.29	£14.44
FAI TD630	TAPER DRILL	6-30mm	£22.11	£25.97



## STEP & TAPER DRILL SETS - HSS

The step and taper drills listed above are available as sets supplied in a durable metal case for safe storage.

STOCK NO	DESCRIPTION	EX VAT	INC VAT
<b>E</b> FAI SDSET3	SET OF 3 STEP DRILLS 4-14mm, 6-20mm & 6-30mm	£53.82	£63.23
<b>F</b> FAI TDSET3	SET OF 3 TAPER DRILLS 4-12mm, 6-20mm & 6-30mm	£42.25	£49.64

## WOOD DRILLS

The preferred cutting tip design for drilling wood, these alloy steel drills have a steeper twist and a deeper flute than HSS bits, for rapid clearance of waste. They are ideal for use in dowelling jigs.

STOCK NO	DIAMETER	WORKING	OVERALL	EX VAT	INC VAT
FAI WDB30	3mm	30mm	60mm	£1.22	£1.43
FAI WDB40	4mm	43mm	75mm	£1.27	£1.49
FAI WDB50	5mm	50mm	85mm	£1.34	£1.57
FAI WDB60	6mm	52mm	92mm	£1.40	£1.64
FAI WDB80	8mm	75mm	120mm	£1.83	£2.15
<b>B</b> FAI WDB100	10mm	80mm	130mm	£2.35	£2.76
FAI WDB120	12mm	100mm	150mm	£2.92	£3.43
FAI WDB140	14mm	105mm	160mm	£3.86	£4.53
FAI WDB160	16mm	115mm	180mm	£5.46	£6.41

A 5-piece wood drill set is shown on page 65.



## SDS MAX DRILLS

Featuring a specially designed shank for use in any machine with an 'SDS Max' chuck, these drill bits have a uniquely shaped flute profile for greater and quicker dust removal.

The sizes shown in the tables represent the bit diameter followed by the working length and the overall length.

STOCK NO	DIAMETER	WORKING	OVERALL	EX VAT	INC VAT
FAI MAX12340	12mm	200mm	340mm	£15.82	£18.58
FAI MAX14340	14mm	200mm	340mm	£16.79	£19.72
FAI MAX14540	14mm	400mm	540mm	£20.07	£23.58
FAI MAX16340	16mm	200mm	340mm	£21.14	£24.83
FAI MAX16540	16mm	400mm	540mm	£24.93	£29.29
<b>A</b> FAI MAX18340	18mm	200mm	340mm	£22.04	£25.89
FAI MAX18540	18mm	400mm	540mm	£25.39	£29.83
FAI MAX20320	20mm	200mm	320mm	£22.96	£26.97
FAI MAX20520	20mm	400mm	520mm	£26.14	£30.71
FAI MAX22320	22mm	200mm	320mm	£25.14	£29.53
FAI MAX22520	22mm	400mm	520mm	£29.18	£34.28
FAI MAX25320	25mm	200mm	320mm	£30.61	£35.96
FAI MAX25520	25mm	400mm	520mm	£35.57	£41.79
FAI MAX30570	30mm	450mm	570mm	£47.18	£55.43
FAI MAX32570	32mm	450mm	570mm	£57.39	£67.43